

A woman is standing on the left side of the frame, wearing a long, grey, oversized tunic with wide sleeves and a flared hem. She is also wearing black tights and grey open-toed shoes. To her right is a modern chair with a dark grey textured seat and backrest, and a white frame with thin metal legs. The background is a plain, light grey wall with a few thin, dark lines intersecting.

# FOUR MAGAZINE

**ocee & four**  
DESIGN

Collaborative

NOVAH

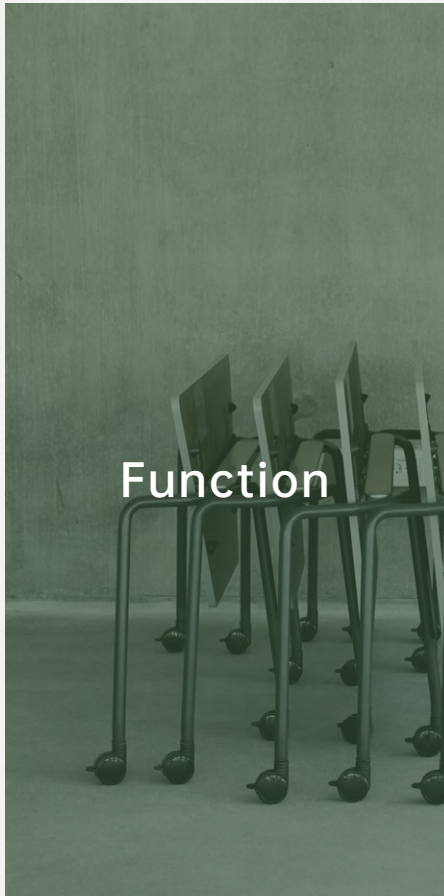
**FOUR**  
DESIGN



17

RECEPTION ▲  
WAREHOUSE ▶

LUCERNEMARKEN 17



Function



Design



A-ha!

# ocee & four

DESIGN

Ocee & Four Design is a long-established Danish furniture company that began in the 1930s. As an innovator in the furniture industry, Four Design is not only dedicated to manufacturing and selling furniture but also serves as a leader in transforming industry experiences.

Four Design's unique design philosophy aims to find the perfect balance between functionality, design, and the "Aha" moment. It transforms good spaces into great experiences, creating environments that encourage participation, help maintain relationships, and strengthen team culture and a positive work atmosphere.



Strand+Hvass



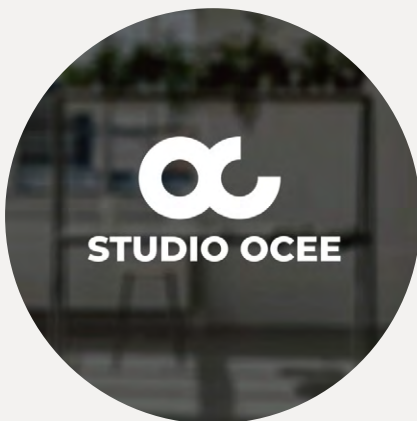
Nørgaard Design



BroomeJenkins



Webb Associates



Studio Ocee



David Fox



Ernest Race



Jørgen Mensen



Osko+Deichmann



Ocee & Four Design, leveraging strong design resources and exceptional product quality, continuously leads innovation in the furniture industry. The company collaborates with numerous renowned design studios to ensure that each product combines cutting-edge design concepts with practical functionality. Products undergo rigorous quality control and testing, meeting multiple international standards to ensure durability and safety. As a result, many of Ocee & Four Design's products are found worldwide, becoming timeless classics that stand the test of time.



1930

## Where it all Began

Karl Birkemose started his coach building business, Birkemose A/S, in the 1930s in a townhouse in Gislev, Funen, Denmark. This unassuming red brick house now houses an international furniture manufacturing company. It's unlikely that Birkemose foresaw his business growing to such heights.



1950

## Expanding the Product Portfolio

Birkemose A/S began producing components for the furniture and playground industries. They also manufactured furniture in collaboration with Danish furniture maker Sika Design. Early company memorabilia provides a glimpse into the origins of Birkemose's involvement in these industries.



1990

## Four Design is Established

Alongside three partners, Birkemose established Four Design (originally 4-Design) in the 1990s. In 1995, Ervin Keldorff joined as Business Director, and by 1998, the company had expanded into new export markets while still being based in Gislev. To support growth, they expanded the original building with additional warehouses to accommodate larger stock volumes.



2006

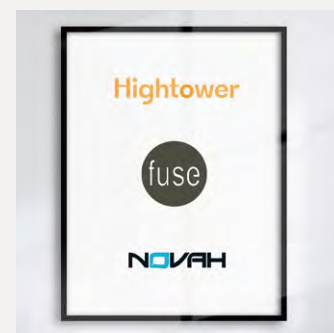
At the Stockholm Furniture Fair, the FourCast®one chair and furniture family concepts launched successfully. Designed by STRAND+HVASS, the FourCast®one chair became an instant hit and is used globally, from universities to corporate offices like Lenovo/IBM in Shanghai.



2010

## New Partner ships

As markets evolve, Four Design adapts, seizes opportunities, and overcomes challenges. In 2010, Four Design expanded its global reach through manufacturing partnerships in the USA, Australia, and China. These new alliances have enabled Four Design to offer its products worldwide with successful sales.



# 2014

## Four Design launches the FourSure Family

In 2014, Four Design introduced the FourSure chair family to our product range. Designed by award-winning designers Christina Strand & Niels Hvass, the FourSure stacker features a more curvaceous and organic design compared to its predecessor, the FourCast®2. Despite this, it retains the same functional and robust qualities that have made it extremely popular.



# 2016

## A Huge Milestone

In 2016, Ocee Design acquired all shares in Four®Design, forming the Ocee International Group. This alliance provided a strong foundation for future growth both in Denmark and internationally. CEO Alistair Gough highlighted the shared values and complementary strengths of both companies as key drivers for the acquisition's success.



# 2017

## Acquisition of Race Furniture

In 2017, Ocee International acquired Race Furniture, a Gloucestershire-based company that has been a leader in designing and manufacturing seating for public spaces for over 70 years. Ernest Race, a key figure in early 20th-century British design, created iconic pieces like the BA and Antelope chairs, which are still produced in the UK. Despite not being formally trained, Race's innovative designs remain influential and are still manufactured today.



# 2021

## Opening New Doors

At the start of 2021, Four Design moved its premises from Gislev to Odense after careful consideration. The new site in Odense features solar power and high insulation standards to reduce CO2 emissions, making it easier to access for customers and serving as a working showroom. While the Gislev site, with its sentimental value, will be missed, the move was seen as a positive step forward.



# 2023

## A new chapter in our story

It's time to bring the families together in a new chapter titled "Ocee & Four Design." It has rebranded to strengthen market position and redefine identity by blending cool, minimal Scandinavian design with eclectic British maximalism, creating an exciting and unique brand personality.



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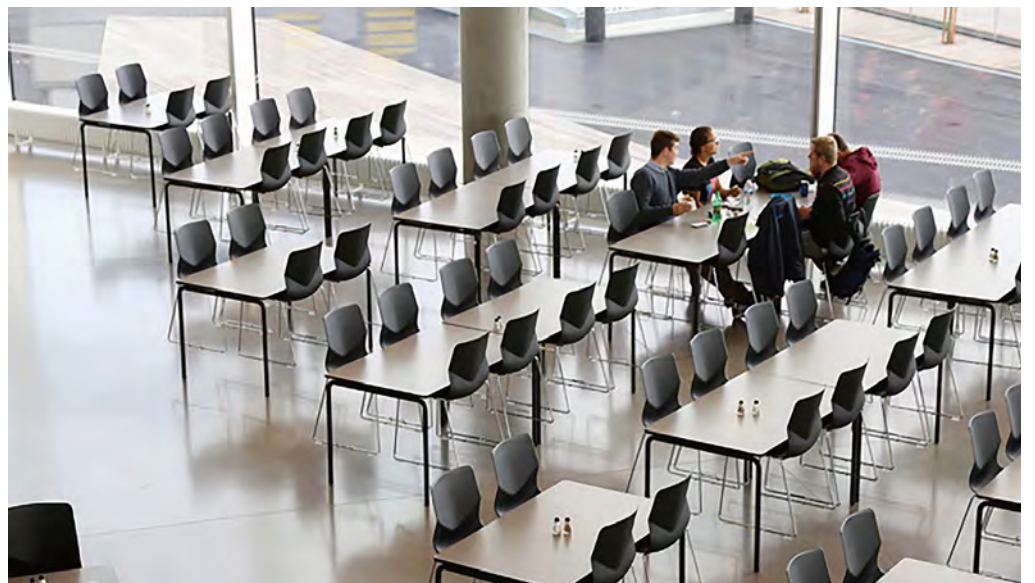
## FOUR FAMILY

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# FOUR

SERIES



Thanks to its striking streamlined shape, remarkable comfort and endless configurations, the Four Cast can be called as genuine design classic. The four-leg stacking chair features soft backrest and iconic V-shaped design, which can provide the maximum comfort for users even after prolonged sitting.

# FOUR CAST

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Design - Strand+Hvass





Four Cast2 High Four is a stackable high chair. It is ideal for high-desk working or dining. Likewise, the chair has rich colors and upholstery configurations that will enliven any environment.

# Four Cast High Four

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Design - Strand+Hvass

Stackable









Four Sure 44 chairs are easy to stack, store and maintain. If you're looking for simple and intuitive design with excellent cost-performance, we recommend Four Sure 44. Exceptionally comfortable and sturdy, this iconic chair is ideal for canteens, meeting rooms, lecture rooms or as seats for office visitors.

# FOUR SURE 44

Design - Strand+Hvass

Back tilting and rebound

Stacking protection

Noise reduction foot pad

Concealed connection

Foldable writing tablet





# Four Sure Wood

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Natural material brings the attribute of "home" and makes you get close to life. Solid wood kickstand gives natural attributes to the office space, relieving the tension of office space and the ice-cold sense of industrialization. It brings physical and mental pleasures to users and enhances their sense of belonging. This product enriches the existing product line, expands the range of use of Four Family series of products, shows differentiated performance in unity and increases the diversity of spatial form and material.



Four Sure 44 is a stackable chair with ergonomic "V-shaped" shell and flexible chair back, which enable it to offer you the most comfortable sitting experience. It's a multifunctional chair suitable for restaurants and leisure areas, meeting and negotiation areas, training and education centers and other areas.

# FOUR SURE 44 ARMREST

Design - Strand+Hvass

Back tilting and rebound

Stacking protection

Noise reduction foot pad



Concealed connection





A stacking chair on casters? Yes, you heard right. Four Sure 77 is a stacking chair with castors. It's ideal for the places that require rapid and effective configuration of spaces. Besides, Four Sure 77 has adorable, durable and comfortable classic Four Sure shell, giving the chair the perfect balance between function, comfort, and design.

# FOUR SURE 77

Design - Strand+Hvass





With simple lines and elaborately designed structure, Four Sure 88 is a perfect and sturdy stacking chair. It is available in a variety of colors, making the environment more vivid. In addition, Four Sure 88 also has strong artistic expression force that is revealed by its slender non-slip frame, organic shape and smooth surface.

# FOUR SURE 88

Design - Strand+Hvass

Back tilting and rebound

Stacking protection

Noise reduction foot pad

Concealed connection

Foldable writing tablet





Inno®Note takes learning comfort to higher level. Adjust the movable PC table for your individual use, and listen to a lecture or work in small groups. The movable PC table gives you easy access to the chair. It offers you great value for money and a lot of flexibility.

# INNO<sup>®</sup> NOTE

Design - Strand+Hvass



Foldable writing tablet





Four Sure 90/105 is an elegant and stackable high chair with non-slip frame. Unobtrusive yet distinct, it's suitable for high table working and dining. Four Sure 90 and 105 have sublime comfort and perfect harmonious form, reflecting the idea of modern design, and human touch. Furthermore, rich color options make these two chairs ideal for both formal and casual spaces.

## FOUR SURE 90/105

Design - Strand+Hvass

Back tilting and rebound

Stacking protection

Noise reduction foot pad







EUROPEAN  
STANDARDS





*American National Standards Institute*



**CERTIFICERING**

Four Sure 66 takes the comfort and flexibility to a higher level! The elegant form and rugged structure makes it perfect for collaborative working platforms. Whether it's for educational facilities, conference center, or office use, this chair will win your heart. Available with InnoTab feature, it's easy to switch from lecture mode to collaborative space in seconds. making group collaboration easier and more efficient.

Back tilting and rebound

# FOUR SURE 66

Design - Strand+Hvass

Slightly tilted chassis, adjustable lifting





# COOPER



# RATIVE LEARNING



Inno®Tab takes learning comfort to a higher level. This PC tablet is designed for cooperative learning. Adjust the movable PC tablet for your individual use, and listen to a lecture or work in small groups. The moveable PC tablet gives you easy access to the chair. You can use Four Sure 66 with the Inno®Tab for maximum utilization in any educational environment.

# INNO<sup>®</sup> TAB

Design - Strand+Hvass

可放置平板电脑、手机、水杯  
Dashboard for pad, mobile and cup



可放置书本、笔记本  
Hanging bag for books and notebooks

270°可旋转  
270° Rotating





Inno®Audi is designed for cooperative learning, rotatable tablet is used for listening to a lecture or working in small groups. It offers you great value for money and a lot of flexibility, you can use it in educational establishments, auditorium rooms and waiting spaces.

# INNO® AUDI

Design - Strand+Hvass





The lovely Four Sure 11 is a unique conference chair designed to offer maximum comfort for long time users. Moreover, thanks to the simplicity of the shape, the chair ideal for simple but stunning space. Thanks to a wide range of upholstery and rich colors, the chair is an ideal solution for both formal and casual spaces.

# FOUR SURE 11

Design - Strand+Hvass

Back tilting and rebound

Noise reduction foot pad or casters





Four Sure 11 is a unique conference chair, which features ergonomic “V-shaped” shell, flexible back and comprehensive tilting mechanism, offering you most comfortable sitting experience. Four Sure 11 is a multifunctional chair suitable for the conference center, education center and other office areas.

# FOUR SURE 11 ARMREST

Design - Strand+Hvass

Back tilting and rebound



Noise reduction foot pad or casters





Four Sure 99 is a versatile conference chair with many qualities. It is a perfect blend of outstanding design and maximum comfort, which are reflected in comfortable V-shaped backrest, flexible shell and integrated tilting mechanism. Moreover, the simple star-shaped base and elegant shell elevate the design to a higher level.

## FOUR SURE 99

Design - Strand+Hvass

Back tilting and rebound

Noise reduction foot pad





Four Sure 99 is a versatile conference chair with many qualities. It features ergonomic "V-shaped" shell, flexible back and comprehensive tilting mechanism, offering you most comfortable sitting experience. Four Sure 99 is a multifunctional chair suitable for the conference center, education center and other office areas.

## FOUR SURE 99 ARMREST

Design - Strand+Hvass

Back tilting and rebound



Noise reduction foot pad





Four Cast XL is an outstanding conference chair. Its unique style is stunning and eye-catching. Available with high or low back, aluminium star base or casters, this chair has high comfort.

# FOUR CAST XL

Design - Strand+Hvass

Free tilting

Optional leather armrest





Four Cast XL Plus is a unique conference chair, designed to offer you the maximum comfort with its ergonomic V-shaped chair shell, flexible back and comprehensive tilting mechanism. As a multifunctional chair, it can be used in conference centers, education centers and other office areas.

# FOUR CAST XL PLUS

Design - Strand+Hvass

Free tilting

Optional leather armrest





Four Cast Lounge is a fully upholstered lounge chair with aluminium four-star base. It's an ideal choice for the waiting areas, halls or auxiliary areas. Besides, configured with tablet, tilting mechanism and automatic convolution, this chair is considered as a multifunctional flexible lounge chair.

# FOUR CAST LOUNGE

## INNO<sup>®</sup> LOUNGE

Design - Strand+Hvass

Free tilting



Automatic convolution









Four me 11 is so comfortable that you don't even want to get up. The shell is made up of composite materials and reinforced with wooden fibre. Clearly visible fibre texture gives FourMe completely different tactile experience from other typical chairs.

# FOUR ME 11

Design - Strand+Hvass





Timeless and classic, yet still modern and warm: Yes, please. The simple and elegant four-legged FourMe® 44 is perfect for bringing a sense of family to a public space. Natural wooden fibre makes each chair distinctive. It's a perfect combination of simplicity and functionality, saying: Welcome.

# FOUR ME 44

Design - Strand+Hvass

Noise reduction foot pad





Taking comfort and flexibility to a higher level: The FourMe66 is easy on the eye, and easy to move around with bottom pulley. Perfect for meeting room and educational institutions, this lovely chair excellently embodies functionality, aesthetics, and comfort.

# FOUR ME 66

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Design - Strand+Hvass

Slightly tilted chassis , Adjustable lifting





With spacious design, Four Me 99 offers maximum comfort for you. It's a perfect choice for dining or meeting. Besides, the continuous curved shell creates a strong yet graceful appeal, and brings warm home-like feeling to the public space.

# FOUR ME 99

Design - Strand+Hvass





Embracing curves and extensive comfort, it sounds intriguing, right? And it is. Four Me Wood is the perfect combination of warm and modern yet classic and timeless design. The wooden base adds moderate uniqueness that enhances the warmth of chairs. Likewise, the chair perfectly suits any meeting room or dining table.

# FOUR ME WOOD

Design - Strand+Hvass





FourAll sofa series with a return to nature, advocating wood charm, establish a unique artistic style suitable for a variety of collaborative space. Its simple design appearance, diverse configuration and excellent acoustic design can provide you with personalized and comfortable office space.

# FOUR ALL

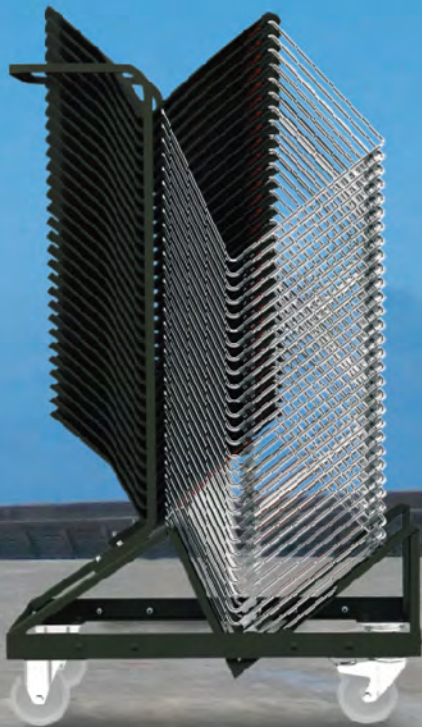
Design - Roger Webb Associates







# SPACE SAVER + MOBILITY



Four Fold is a foldable training table. The unique spider leg folding structure is used for easy folding. The table spacing after storage is only 200mm, enhancing the space utilization ratio, and the sitting rate is higher than that of ordinary training tables. Multiple specifications and sizes are optional, adding value to the space.

# FOUR FOLD

Design - Broome Jenkins

Multiple shapes and sizes are optional

Spider leg folding structure

Universal wheel with brake



140x70



150x75



160x80



180x80



140x75



140x70



150x75



Four Resting is a multifunctional table set focusing on aesthetic design. Available in three different heights (51cm, 72cm, 103cm), you can place it in dining rooms, corridors, lounges, leisure and study areas.

# FOUR RESTING

Design - Strand+Hvass



Ø 60 cm  
Ø 70 cm  
Ø 80 cm  
60 x 60 cm  
70 x 70 cm  
80 x 80 cm  
80 x 60 cm



Four Real 74 is a kind of foldable table set with aesthetic sense of design. The table has invisible front-mounted caster, so it can be easily folded by one person. It's provided in multiple sizes and specifications. Four Real 74 can be combined with folding cart, table connector and seat suspension system, which not only enhance the utilization ratio of spaces, but also add value to the space.

# FOUR REAL 74

Design - Four® Design

Easily foldable by one person

Optional chair suspension

Invisible movable caster





Four Real 90/105 is a kind of foldable table set with aesthetic sense of design. The table has invisible front-mounted caster, so it can be easily folded by one person. It's provided in multiple sizes and specifications, and can be combined with folding cart, table connector and seat suspension system, which not only enhance the utilization ratio of spaces, but also add value to the space.

# FOUR REAL 90/105

Design - Four® Design

Easily foldable by one person

Optional chair suspension

Invisible movable caster





Four Real 741 is a kind of foldable table set with aesthetic sense of design. The table has invisible front-mounted caster, so it can be easily folded by one person. It's provided in multiple sizes and specifications, and can be combined with folding cart, table connector and seat suspension system, which not only enhance the utilization ratio of spaces, but also add value to the space.

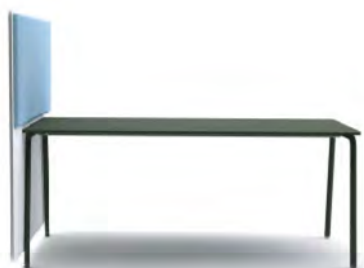
# FOUR REAL 741

Design - Four® Design

Easily foldable by one person

Optional chair suspension

Invisible movable caster





# LESS NOISE/ACOUL



# USTIC/PRIVACY



RinR creates new functional space using visual barrier. This has become a new concept. You can install RinR on one side or both sides of the Four Real table. This is how can you immediately get an independent area with privacy where you can focus on your work. The folded RinR and Four Real can be put on the cart for easy movement. This maximizes the space utilization.

# RinR

## Design - Four® Design

Optional RinR+more light and better acoustic

Optional soundproof fabric wrapped partition screen

RinR can be removed by one person



ay Hungry  
ay Foolish







Different from traditional sofa, FOUR US has space partition function. It provides casual & interactive office solution while giving consideration to visual and auditory privacy. Four US creates infinite possibilities for office space and inspire your work.

# FOUR<sup>®</sup> US

Design - Anders Norgaard





Different from traditional sofa, FOUR US Booth has space partition function. It provides casual & interactive office solution while giving consideration to visual and auditory privacy. Four US creates infinite possibilities for office space and inspire your work.

# FOUR<sup>®</sup> US Booth

Design-Anders Norgaard

Easy access, sitting and standing at ease





FOUR®US WallPod makes full use of fragmented office space to create temporary office or resting area. Without undermining the office privacy, Four US Wallpod is available in different heights and you can choose it as per your demands.

# FOUR® US WallPod EAR /CAVE

Design-Anders Norgaard

Sit and stand at ease, work at will:





Inno Pod® is mobile and can be easily moved and linked together with other Inno Pods for group working. Inno Pod is perfect for large spaces, walking areas, where you need a Touch down workplace, or for peace to work in open-plan offices.

# INNO POD<sup>®</sup>

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Design-Anders Norgaard

Privacy/Noise reduction

Mobile, adjustable tabletop height from sitting to standing





# ocee & four

DESIGN



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