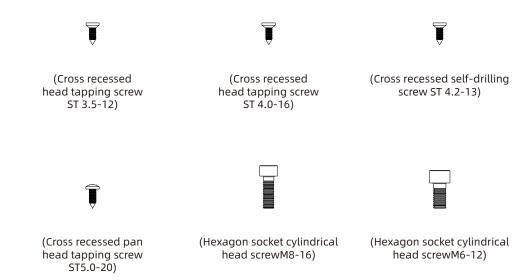




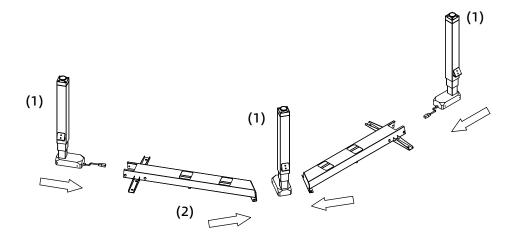


Product Parts List



Install the main desk frame of 120° workstation I

1.Place the lifting column (1) and wireway (2) under the main desk as shown in the figure



Step 2

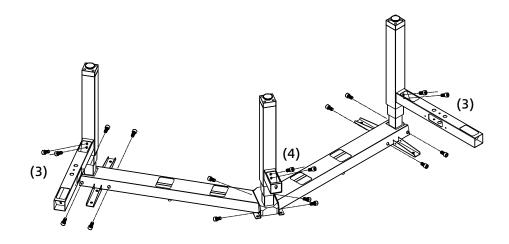
Install the main desk frame of 120° workstation II

1.Install the lifting column (1) and wireway (2) under the main desk
(Hexagon socket cylindrical head screwM6-12)

2.Install the lifting column (1) and connecting pipe (3) (Hexagon socket cylindrical head screwM8-16)

3.Install the lifting column (1) and 120°connecting pipe (4) (Hexagon socket cylindrical head screwM8-16)

4.Desk frame turning over



1.Never lock the screws of the wireway under the desk and lifting column 2.Never fasten the screws of screen connecting pipe and lifting column

Install the main desk frame of 120° workstation III

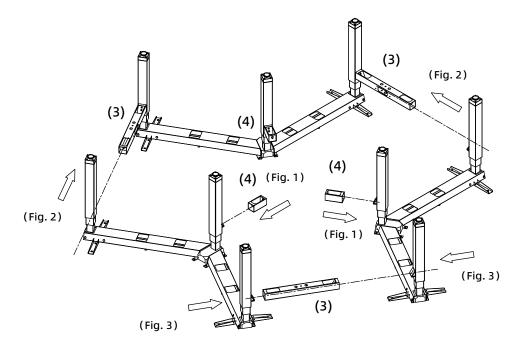
1.Install the lifting column (1) and 120°connecting pipe (4) (Fig. 1)

(Hexagon socket cylindrical head screwM8-16)

2.Install the lifting column (1) and connecting pipe (3) (Fig. 2) (Hexagon socket cylindrical head screwM8-16)

3.Install the lifting column (1) and connecting pipe (3) (Fig. 3) (Hexagon socket cylindrical head screwM8-16)

4.Desk frame turning over



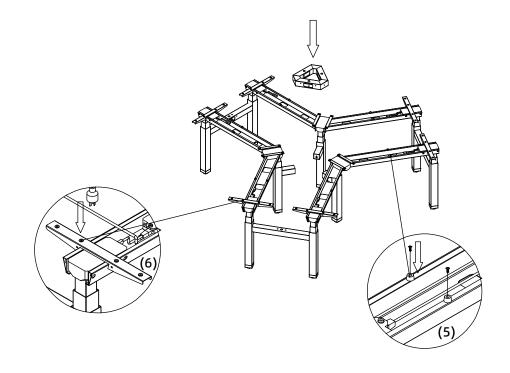
Step 4

Install the main desk frame of 120° workstation IV 1.Desk frame turning over

2.Place the 120° wireway as shown in the figure

3.Install the heightened pad (5) (Cross recessed pan head tapping screw \$T3.5-12)

4.Install the rubber gasket of table board (6)

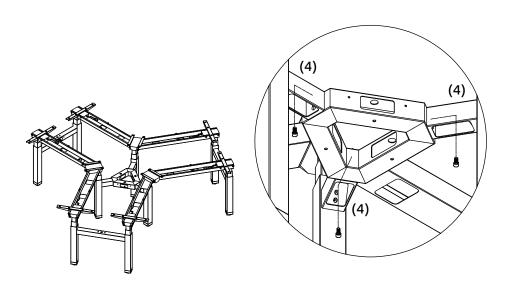


1.Never lock the screws of the wireway under the desk and lifting column 2.Never fasten the screws of screen connecting pipe and lifting column

Install the main desk frame of 120° workstation V 1.Install the 120° wireway and 120° connecting pipe (4)

(Hexagon socket cylindrical head screwM6-12) (Hexagon socket cylindrical head screwM8-16)

2.Tighten all screws



Step 6

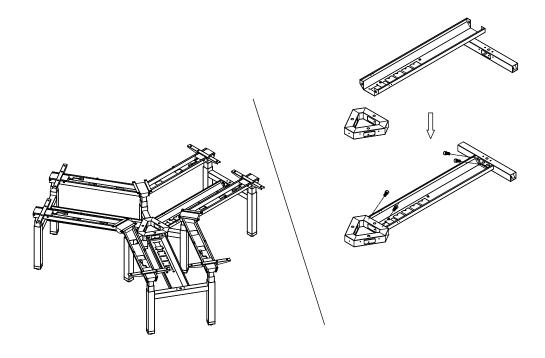
Install the main desk frame of 120° workstation VI

1.Place the double-sided wireway as shown in the figure on the right

2.Install the double-sided wireway onto the 120° wireway and double-sided connecting pipe (3)

(Hexagon socket cylindrical head screwM6-12)

3.Tighten all screws



Install the main desk frame of 120° workstation VII

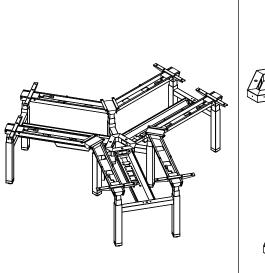
- 1.Place the wireway and steel pallet as shown in the figure on the right
- 2.Install one wireway at the bottom of double-sided wireway

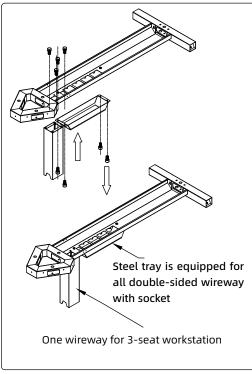
(Hexagon socket cylindrical head screwM6-12)

3.Install the steel pallet at the bottom of double-sided wireway

(Hexagon socket cylindrical head screwM6-12)

4.Tighten all screws



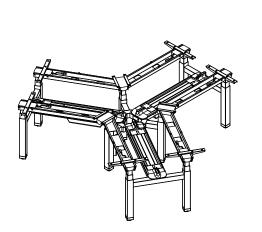


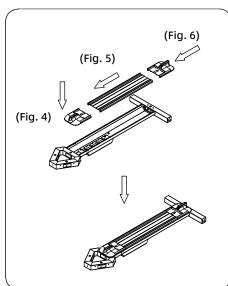
Step 8

Install the main desk frame of 120° workstation VIII

1.Place the cover and end cover of double-sided wireway as shown in the figure on the right

- 2.Buckle the end cover of wireway into the wireway top (Fig. 4)
- 3. Buckle the cover of wireway into the wireway top (Fig. 5)
- 4.Buckle the end cover of wireway into the wireway top (Fig. 6)



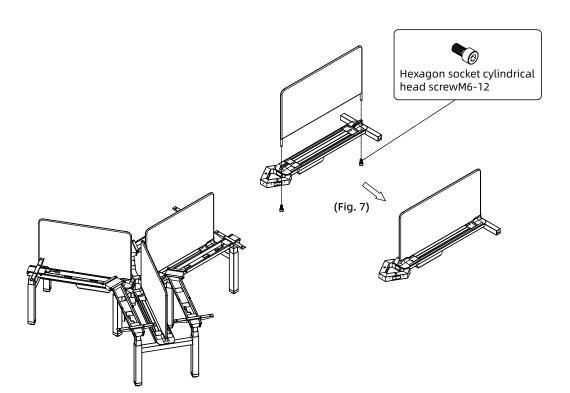


Install the main desk frame of 120° workstation IX

1.Lay out the double-sided tube panel as shown in the figure on the right

2.Install the double-sided tube panel (Fig. 7)

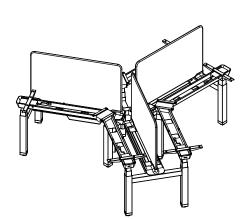
(Hexagon socket cylindrical head screwM6-12)

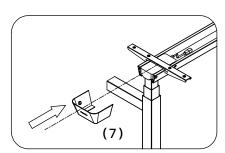


Step 10

Install the main desk frame of 120° workstation X 1.Place the end cover of wireway under the desk as shown in the figure on the right

2.Install the double-sided wireway onto the 120° wireway and double-sided connecting pipe (7)





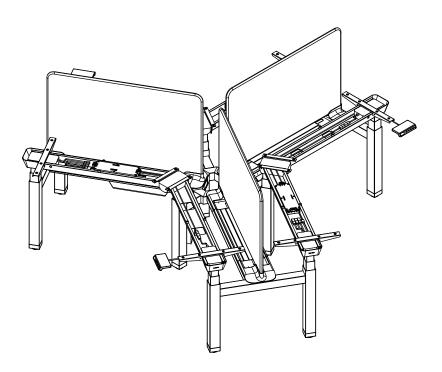
1.Install the wiring of lifting table

The controller (rose red) is arranged between two holes with the plane downward; it is located in the direction of routing; convenient for connection with the table board Extension cord (yellow)

Column (green)

Power cable (red)

Hand controller (blue)



Step 12

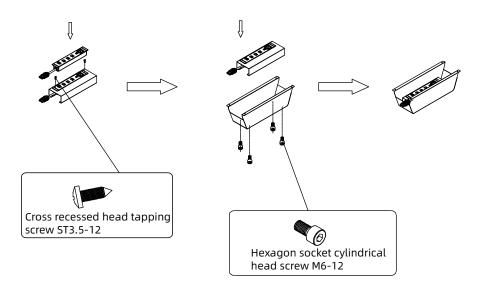
Install the steel junction box of CEB socket

1. First thread the cables with quick connector through the opening as shown in the figure

2.Remove the plastic cap at two ends of the socket, and fix the socket onto the laminate with screws

(Cross recessed head tapping screw ST3.5-12)

- 3.Put the plastic cover on
- 4.Place the steel laminate with socket into the steel junction box as shown in the figure
- **5.Secure the bottom of steel box with screws** (Hexagon socket cylindrical head screwM6-12)
- 6.Steel junction box is installed



Install the table board

1.As shown in the figure, a 15mm clearance is kept between the table board and screen; single side edge of table board is inward indented by 15mm

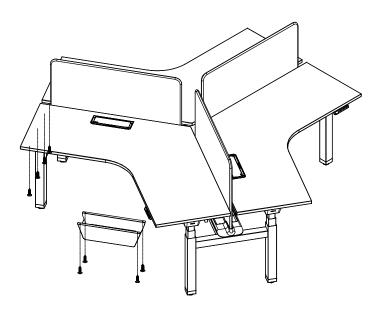
2.Install the table board and lifting desk frame

(Cross recessed big flat head tapping screw ST5.0-20)

3.Install the table board and steel junction box

(Cross recessed big flat head tapping screw ST5.0-20)

4.Install the single-clamshell cover



Step 14

Install the table board (in the following order)

1.As shown in the figure, a 15mm clearance is kept between the table board and screen,center them with the desk frame

2.Install the table board and lifting desk frame

(Cross recessed big flat head tapping screw \$T5.0-20)

3.Then, lock the tank chain to the bottom of the table board in place (Cross recessed head tapping screw ST 4.0-16)

4.Afterwards, fix the bottom of tank chain onto the side of the screen connecting pipe with cross recessed self-drilling screws

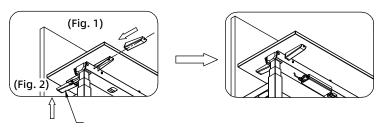
(Cross recessed self-drilling screw ST 4.2-13)

5.Take off the buckle plate of tank chain, put the power cables in and finally put the buckle plate on

6.Install the end cover of support arm of wireway under the desk as described in the enlarged view below (Fig. 1)(Fig. 2)

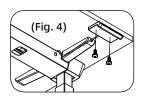
7.Install the control box lock of lifting table under the desk board shown in the figure below (Fig. 3)

8.Install the hand controller. The power cables are covered by the end cover of support arm of wireway under the desk (Fig. 4)

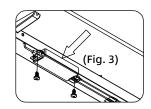


ABS support arm cover is flexible and slightly forced apart; seize one side, and then seize another side and then fasten them

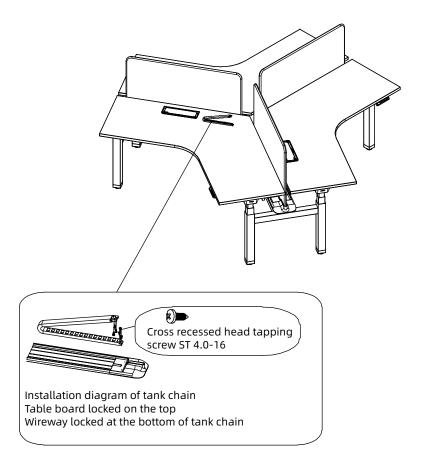
Install the end cover of support arm of wireway under the desk



Install the hand controller

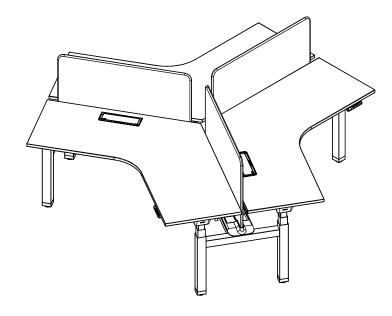


Install the power control box



Step 15

1.The installation is complete



^{*}Special note: Square columns and cylinders are installed in the same method

Install the 6-seat lifting table

1. Place two sets of 3-seat lifting tables as shown in the figure (Fig. 1)

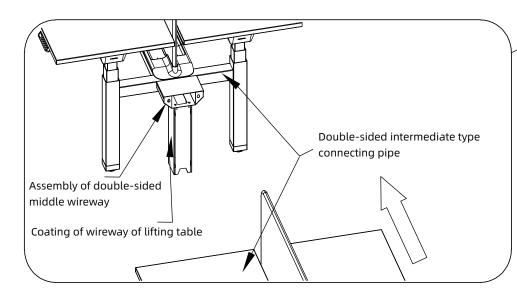
2.Install the assembly of double-sided middle wireway

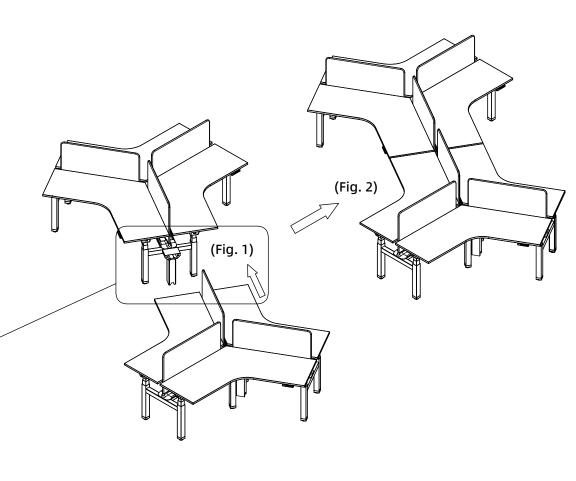
(Hexagon socket cylindrical head screwM6-12)
(Installation method same to that of the 3-seat double-sided wireway)

3.Install the top wireway assembly of lifting table

(Hexagon socket cylindrical head screw M6-12) (Installation method same to that of assembly of the 3-seat double-sided wireway)

*Special note: Square columns and cylinders are installed in the same method





Install the 9-seat lifting table

1.Install the assembly of double-sided middle wireway

(Hexagon socket cylindrical head screwM6-12)

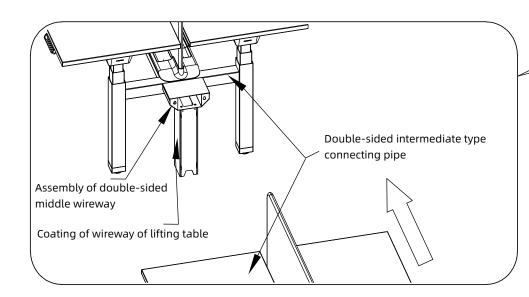
(Installation method same to that of the 3-seat double-sided wireway)

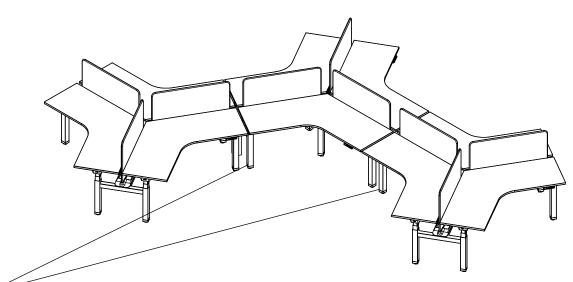
2.Install the top wireway assembly of lifting table

(Hexagon socket cylindrical head screw M6-12)

(Installation method same to that of assembly of the 3-seat double-sided wireway)

*Special note: Square columns and cylinders are installed in the same method





Install the 12-seat lifting table

1.Install the assembly of double-sided middle wireway

(Hexagon socket cylindrical head screwM6-12)

(Installation method same to that of the 3-seat double-sided wireway)

2.Install the top wireway assembly of lifting table

(Hexagon socket cylindrical head screw M6-12)

(Installation method same to that of assembly of the 3-seat double-sided wireway)

*Special note: Square columns and cylinders are installed in the same method

